## What is claimed is:

- [Claim 1] 1. A patterning method, comprising:
- providing a substrate having a film formed over thereon:
- forming a photoresist layer over the film;
- exposing and developing the photoresist layer to form a patterned photoresist layer; and
- etching the film using the patterned photoresist layer as an etching mask at a temperature range of about  $-50^{\circ}$ C to about  $50^{\circ}$ C.
  - [Claim 2]2. The patterning method of claim 1, wherein the temperature range is between about -30°C and about 30°C.
  - [Claim 3] 3. The patterning method of claim 1, wherein the temperature range is controlled via a susceptor positioned below the substrate.
  - [Claim 4] 4. The patterning method of claim 1, wherein the etching process comprises an anisotropic plasma etching process.
  - [Claim 5] 5. The patterning method of claim 1, wherein the anisotropic plasma etching process is performed by directing an ionized plasma via a field.
  - [Claim 6] 6. The patterning method of claim 5, wherein the ionized plasma is formed by ionizing a plasma source comprising at least one inert gas selected from a group consisting of helium (He), neon (Ne), argon (Ar), krypton (Kr) and xenon (Xe).
  - [Claim 7] 7. The patterning method of claim 5, wherein a flow rate of the ionized plasma is in a range of about 20sccm to about 20osccm.
  - [Claim 8] 8. The patterning method of claim 6, wherein the plasma source further comprises an external plasma source.
  - [Claim 9] 9. The patterning method of claim 8, wherein the external plasma source comprises CF<sub>4</sub>:CHF<sub>3</sub>, CF<sub>4</sub>:CH<sub>2</sub>F<sub>2</sub>, C<sub>2</sub>F<sub>6</sub>:CHF<sub>3</sub> or C<sub>2</sub>F<sub>6</sub>:CH<sub>2</sub>F<sub>2</sub>.
  - [Claim 10] 10. The patterning method of claim 9, wherein a gas flow ratio of CF4 to CHF3 of the CF4:CHF3, a gas flow ratio of CF4 to CH2F2

- of the  $CF_4:CH_2F_2$ , a gas flow ratio of  $C_2F_6$  to  $CHF_3$  of the  $C_2F_6:CHF_3$ , or a gas flow ratio of  $C_2F_6$  to  $CHF_3$  of the  $C_2F_6:CHF_3$  is larger than 1.
- [Claim 11] 11. The patterning method of claim 5, wherein the field comprises an electric field or a magnetic field.
- [Claim 12] 12. The patterning method of claim 11, wherein a power applied at one electrode for generating the electric field is in a range of about 150W to about 300W.
- [Claim 13] 13. The patterning method of claim 1, wherein a thickness of the patterned photoresist layer is in a range of about 200nm to about 500nm.
- [Claim 14] 14. The patterning method of claim 1, wherein the photoresist layer comprises a positive photoresist layer or a negative photoresist layer.
- [Claim 15] 15. The patterning method of claim 1, wherein the film comprises a single layer or multiple layers.
- [Claim 16] 16. The patterning method of claim 1, wherein the film comprises a dielectric layer, an inter-metal dielectric (IMD) layer or an inter-layer dielectric (ILD) layer.
- [Claim 17] 17. The patterning method of claim 1, wherein the film comprises an oxide layer, a nitride layer, a poly-silicon layer or a single crystal silicon layer.
- [Claim 18] 18. The patterning method of claim 1, wherein the patterning method is performed to form a trench structure, a contact structure or a via structure in the film.
- [Claim 19] 19. The patterning method of claim 17, wherein the trench structure comprises a shallow trench isolation (STI) structure.